Uranium (VI) Removal from Flood Water Using Trioctyl Amine (TOA), At Abu Rusheid Area, South Eastern Desert, Egypt.

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Abstract: Flash floods are considered natural disasters that can cause casualties and demolishing of infrastructures. The flash flood takes place over Abu Rusheid in 29 November 2011. After one month from the falling of flood, ten flooding water samples were collected from the cavities in the mountain at Abu Rusheid area, South Eastern Desert, Egypt. The salinity ranges between 380 and 1460 ppm, while pH ranges between 7.1 and 8.1.

Trioctyl amine (TOA) dissolved in kerosene has been chosen for removal both of uranium and thorium. Different parameters were carried out testing the following variables: different diluents, TOA concentrations, aqueous to organic phase ratio, shaking time, temperature, and different stripping agents. The factors studied were followed by application of the removal system to determine the uranium and thorium from flooding water samples.

The uranium concentration in the studied area were ranged between 172 ppb and 1012 ppb. While, thorium was ranged between 98 ppb and 524 ppb. Meanwhile, the dissolution and leaching (%) of uranium and thorium in flood water samples after one month from the falling of flood in the studied area are ranging between 0.032 - 0.9% and 0.016 - 0.36%.

After chemical treatment of the flood water was observed that, the remaining elements of uranium and thorium are very few. We recommend not to use those waters from flooding which contain a small concentration of uranium.

Keywords: Flood Water, Abu Rusheid, U (VI), Th (IV), TOA, Leaching (%).

I. Introduction

Abu Rusheid area is mostly crystalline basement rocks. The area is bounded between longitudes 34° 46′ 02″ and 34° 46′ 15″ E and latitudes 24° 37′ 35″ and 24° 37′ 51″ N, at the south Eastern Desert of Egypt (Fig. 1). Ten flooding water samples were collected from Abu Rusheid area of study during winter season in 29 November 2011 (Table 1). This area is characterized by low topographic features. Abu Rusheid area is highly mineralized by secondary U- minerals (uranophane, kasolite, autunite and meta-autunite), REEs (up to 1.2%), Zn (ranges from 1-3%), Cu, Pb and Ag [1].

Flash flood events can cause severe damage and loss of life in arid and semi arid regions such as Eastern Desert area. Moreover, flash floods resist area development and lead to environmental negative impacts such as erosion and pollution. Flash floods forecasting is considered a difficult task, particularly in arid and semi arid zones, since they take place in very short time [2].

Hence, the forecasting of rainfall is very necessary for providing early warning before the presence of flash flood to avoid disasters [3]. Flooding is the main devasting in Egypt [4]. Previous records of floods were hit parts of Upper Egypt, Sinai, Red Sea and Eastern Desert areas for example from 1976 to 2010 [5].

The Egyptian Red Sea coastal zone and Eastern Desert are much targeted for oil industry, mining activities and tourism recreation. These developments and local economy are threated by natural flash floods. Climatic conditions in the area require an efficient tool to identify the environmental threats and rainfall [6-12].

The early warning system (EWS) for flash floods has been developed and faced limited availability of field data (rainfall and flash floods events). It must be suggested the essential parameters to identify the data conditions on area such as: information of past rainfall and flash floods events, temporal distribution of the rainfall events and the finally, transmission and infiltration losses [13-19].

Uranium and thorium are used extensively in nuclear energy programs; hence several methods were required for its separation and determination. Removal process is one of the most common and important methods for removal and purification of many elements and always proved itself very helpful as a recovery method for many components. Uranium (VI) was removed using different organic extractants such as trioctylphosphine oxide (TOPO) dissolved in cyclohexane (C_6H_{12}) [20].

Di (2-ethylhexyl) phosphoric acid (DEHPA) diluted in carbon tetrachloride (CCl₄) was used for removal of U (VI) and determined by infrared spectroscopy [21]. Whereas tri (2-ethylhexyl) phosphate (TEHP) was used for removal of U (VI) [22]. Uranium was removed using tributylphosphine oxide (TBPO) diluted in toluene ($C_6H_5CH_3$), and determined by fluoride fusion method [23].

Many solvents containing amine group were applied to remove uranium as 8-hydroxylqunoline [24]. Meanwhile, uranium was recovered using (R_3PO) cyanex-923 [25]. Selective separation of uranium and thorium was carried out using N-phenylbenzo-18-crown-6-hydroxamic acid (PBCHA) [26, 27]. Removal of uranium (VI) by di-2,4,4-trimethyl-bentyl phosphoric acid (cyanex – 272) dissolved in toluene [28] was reported. While, tributyl phosphate (TBP) was used for removal of U (VI) [29].

The main purpose of the work, studies the dissolution and leaching (%) of U (VI) and Th (IV) from the cavities in Abu Rusheid mountain surface after one month from the falling of the flood, Abu Rusheid area, SED, Egypt.

II. Experimental

2.1.Instrumentations

Generally, the reagents used in this work were weighed using an electronic analytical balance of Shimadzu AY 220 (Germany). The colorimetric methods were determined by Metertech Inc model Sp-8001, with the range 200-1100 nm (Germany). One match of 5 cm³ quartz cell with a pass length of 1cm was used for both samples and blank reagent [**30**]. Double distilled water was used for preparing all standard solutions and reagents using Aquatron 4L/h (England).

eU (ppm) and eTh (ppm) have been measured in the field using gamma ray multi- channel RS-230 spectrometer model BGO portable radiation detector, with high accuracy and its probable measurement errors was about 5%.

2.2.Chemicals used

All chemicals and reagents used were of analytical grade (AR). Uranium stock solution was prepared by dissolving 2.109 g of UO₂ (NO₃)₂.6H₂O with purity > 99.99 % in a definite volume 1000 ml double distilled water containing 2 ml of 6M HNO₃ acid to get a fixed concentration of 1000 ppm. The different concentrations of uranium were prepared by dilution.

While, thorium stock solution was prepared by dissolving 2.38g of Th $(NO_3)_4$. $4H_2O$ dissolving in 1000 ml double distilled water containing 1ml concentrated nitric acid. Some radioactive elements include U and Th was also measured by Arsenazo-III as an indicator **[31-33]**.

In the present study, several attempts have been made to remove and determine uranium and thorium using trioctyl amine (TOA) as organo- amine compound from nitric acid medium with chemical formula of $C_{24}H_{51}N$ and a molecular weight of 353.68 g/mol.

The success of TOA compared to other processes for purification of uranium and thorium is due to it's highly selectivity for uranium and provide excellent decontamination from most impurities. It was used for removal both elements from different concentrations from low grade to high concentrations [34-37].

III. Results and discussion

Ten flood water samples were collected from Abu Rusheid area, south Eastern Desert of Egypt. The salinity ranges between 380 and 1460 ppm. The water alkalinity of the studied samples ranges between 7.1 and 8.1, indicating slightly basic media Table (2).

3.1. Factors affecting the removal of uranium (VI) and thorium (IV).

The removal behavior of U(VI) and Th (IV) were carried out using trioctyl amine (TOA) diluted with different diluents. Several experiments were done to study factors controlling on the removal of them such as diluent types, TOA concentrations, aqueous to organic (A/O) phase ratio shaking time, temperature and different stripping agents.

Different concentrations from 0.02 to 0.2 M of trioctyl amine (TOA) were prepared in appropriate diluents such as toluene ($C_6H_5CH_3$), kerosene ($C_{12}H_{26}$), benzene (C_6H_6), cyclohexane (C_6H_{12}) or chloroform (CHCl₃).

3.1.1.Effect of diluents.

To choose which diluent is the best for uranium or thorium removal, (TOA) was dissolved in different diluents namely; toluene, benzene, kerosene, chloroform, or cyclohexane. This organic phase was shaked to the aqueous phase containing uranium or thorium solution at the ambient room temperature $(22\pm1^{\circ}C)$.

From the experiments applied for checking the suitable diluent, it was found that, TOA in kerosene as a diluent gives high removal efficiency, more than (96 %) to remove uranium from solution if compared with benzene (80.83 %), cyclohexane (77.5 %), toluene (73.33 %) and chloroform (20 %) for one contact. It means that, the priority at which the removal increases is kerosene > benzene > cyclohexane > toluene > chloroform (Fig.2).

On other hand, it was found that TOA in kerosene as a diluent gives high removal efficiency, more than (95 %) to remove thorium from solution if compared with benzene (85 %), cyclohexane (80 %), toluene (75 %) and chloroform (55 %) for one contact. It means that, the priority at which the removal increases is kerosene > benzene > cyclohexane > toluene > chloroform (Fig.2).

3.1.2.Effect of (TOA) concentrations.

Different concentrations from 0.02 to 0.2 M of (TOA) in kerosene had been applied during the experiments run to study the removal (%) of uranium or thorium. By changing the concentrations of TOA from 0.02 to 0.2 M, it was found that the removal (%) of uranium reach its maximum removal (99.5 %) at 0.02 M of TOA in kerosene. While, removal of thorium was done (97.5 %) at 0.04 M (Fig.3).

3.1.3.Effect of aqueous to organic phase ratio (A/O).

The effect of aqueous phase (A) to organic phase (O) ratio on the removal of uranium or thorium was studied covering the range 1:1, 2:1, 3:1, 1:2, and 1:3 while the other factors were kept constant. The obtained results indicated that the ratio 1:1 showed the best removal percentage (99.5 %) for uranium and (97 %) for thorium (Fig.4).

3.1.4.Effect of shaking time.

The effect of shaking time on the removal of U (VI) or Th (IV) was studied by varying the shaking time from 0.5 to 10 minutes using (TOA). It was found that the removal (%) of uranium changes from 90 % with 0.5 min. shaking time to 99.5 % with 5 min. shaking time, then the removal (%) were kept constant till 10 minutes. Therefore, the required shaking time to remove most uranium (VI) from its solution was chosen as 5 minutes.

On other hand, the removal (%) changes from 88 % with 0.5 min. shaking time to 97.5 % with 4 min., then the removal (%) were kept constant till 10 minutes. So that, the required shaking time to remove most Th (IV) was chosen as 4 minutes (Fig.5).

3.1.5.Effect of temperature.

The effect of temperature on the removal of U (VI) or Th (IV) was studied by varying the temperature from 22 to 100° C. It was found that the removal (%) of uranium changes from 99.5 % with 22° C to 11 % with 100° C. Therefore, the required temperature to remove most uranium (VI) was chosen at ambient room temperature, (22° C). While, the removal (%) of thorium ranges from 97 % with 22° C to 42 % with 100° C. So, the required temperature to remove most Th (IV) was 22° C (Fig.6).

3.1.6.Effect of different stripping agents.

Different stripping agents were tried for back removal of U(VI) or Th (IV) from the organic phase, the stripping was tested using certain stripping agents such as nitric, sulphuric, ortho-phosphoric and hydrochloric acid. The acids molarities ranged from 0.5 to 6M.

It was found that 96, 87, 75 and 65 % U can be stripped by 1M HNO₃, 6M H_2SO_4 , 6M H_3PO_4 and 6M HCl acid, respectively. Accordingly, 1M HNO₃ acid was chosen as the best stripping solution for uranium (Fig.7).

While, 96, 84, 72 and 68 % Th can be stripped by $2M \text{ HNO}_3$, $4M \text{ H}_2\text{SO}_4$, $6M \text{ H}_3\text{PO}_4$ and 6M HCl acid, respectively. Accordingly, $2M \text{ HNO}_3$ acid was chosen as the best stripping solution for thorium (Fig.8).

3.2.Application for the removal method on uranium and thorium, Abu Rusheid area, South Eastern Desert, Egypt.

Ten flood water samples were collected from Abu Rusheid area, south Eastern Desert, Egypt. In the present work, the removal of uranium (VI) was carried out by applying the previous factors controlling on uranium. Take 10 ml of 100 ppb uranyl nitrate solution was added to 10 ml of 0.02M TOA dissolved in kerosene in a separating funnel according to A/O ratio: 1/1. The content of separating funnel was shaking according to 5 min. at ambient room temperature (22 ± 1 °C). After that, the mixture was separated and the loaded uranium on TOA was stripped using 1M HNO₃ acid then determined spectrophotometrically by Arsenazo III method.

While, the removal of thorium (IV) was carried out by applying the previous factors controlling on thorium removal. By taking 10 ml of 90 ppb thorium nitrate solution was added to 10 ml of 0.04M TOA dissolved in kerosene in a separating funnel according to A/O ratio: 1/1. The content of separating funnel was shaking according to 4 min. at ambient room temperature (22 ± 1 °C). After that, the mixture was separated, the thorium was stripped using 2M HNO₃ acid then determined spectrophotometrically by Arsenazo III method.

The uranium concentration in the studied area indicated that, all water samples were ranged between 172 ppb (sample No. 10) and 1012 ppb (sample No. 1). Meanwhile, the concentration of uranium after stripping from TOA by 1M HNO₃ acid indicated that, all water samples were ranged between 171 ppb (sample No. 10) and 1006.94 ppb (sample No. 1) (Table 3).

While, thorium was ranged between 98 ppb (sample No. 3) and 524 ppb (sample No. 1). Meanwhile, the concentration of thorium after stripping from TOA by $2M \text{ HNO}_3$ acid indicated that, all water samples were ranged between 96 ppb (sample No. 3) and 516 ppb (sample No. 1) (Table 4).

The eU (ppm) and eTh (ppm) are ranging from 66 - 541 ppm and 133- 1086 ppm respectively (Tables 3 and 4). So, the dissolution and leaching (%) of uranium and thorium in flood water samples after one month from the falling of flood in the studied area are ranging from 0.032 - 0.9% and 0.016-0.36% respectively.





Fig.(1): Landsat location map of flood water samples selected from Abu Rusheid area, South Eastern Desert, Egypt.



Removal conditions for uranium :

Uranium concentration : 100 ppb,0.02 M TOA dissolved in different diluents, A/O:1/1, ambient room temperature and shaking time:5min.

<u>**Removal conditions for thorium**</u>:

Thorium concentration : 90 ppb, 0.02 M TOA dissolved in different diluents, A/O:1/1, ambient room temperature and shaking time:5min.

Fig.(2): Effect of different diluents on uranium and thorium removal (%).



Removal conditions for uranium:

Uranium concentration : 100 ppb,

TOA dissolved in kerosene, A/O:1/1, ambient room temperature and shaking time:5min. <u>Removal conditions for thorium :</u>

Thorium concentration : 90 ppb,

TOA dissolved in kerosene, A/O:1/1, ambient room temperature and shaking time:5min. Fig.(3): Effect of TOA concentrations on uranium and thorium removal (%).



<u>Removal conditions for uranium:</u>

Uranium concentration : 100 ppb,

TOA dissolved in Kerosene, 0.02 M TOA, ambient room temperature and shaking time:5 min. <u>Removal conditions for thorium :</u>

Thorium concentration : 90 ppb,

TOA dissolved in Kerosene, 0.04 M TOA, ambient room temperature and shaking time:5 min. Fig.(4): Effect of A/O phase ratio on uranium and thorium removal (%).



<u>Removal conditions for uranium:</u> Uranium concentration : 100 ppb, TOA dissolved in Kerosene, 0.02 M TOA, ambient room temperature and A/O :1/1. <u>Removal conditions for thorium :</u> Thorium concentration : 90 ppb, TOA dissolved in Kerosene, 0.04 M TOA, ambient room temperature and A/O :1/1. Fig.(5): Effect of shaking time on uranium and thorium removal (%).



<u>Removal conditions for uranium:</u>

Uranium concentration : 100 ppb,

TOA dissolved in Kerosene, 0.02 M TOA, A/O :1/1, ambient room temperature and shaking time:5 min. <u>Removal conditions for thorium :</u>

Thorium concentration : 90 ppb,

TOA dissolved in Kerosene, 0.04 M TOA , A/O :1/1, ambient room temperature andshaking time:4 min. Fig.(6): Effect of temperature on uranium and thorium removal (%).



<u>Removal conditions for uranium</u> Uranium concentration : 100 ppb,

TOA dissolved in Kerosene, 0.02 M TOA, A/O :1/1 , ambient room temperature and shaking time 5min. Fig.(7): Effect of different stripping agents on stripping process of U from TOA.



Removal conditions for thorium:

Thorium concentration : 90 ppb,

TOA dissolved in Kerosene, 0.04 M TOA, A/O :1/1, ambient room temperature and shaking time 4min. Fig.(8): Effect of different stripping agents on stripping process of Th from TOA.

List of Tables

 Table (1): Location of ten flood water samples of the Abu Rusheid area, south Eastern Desert, Egypt.

Area	Sample No.	Location		
		Latitude	Longitude	
u Rusheid area	1	24° 37′ 37″	34° 46′ 05″	
	2	24° 37′ 49″	34° 46′ 15″	
	3	24° 37′ 50″	34° 46′ 13″	
	4	24° 37′ 50″	34° 46′ 08″	
	5	24° 37′ 51″	34° 46′ 05″	
	6	24° 37′ 51″	34° 46′ 03″	
	7	24° 37′ 35″	34° 46′ 05″	
A bi	8	24° 37′ 38″	34° 46′ 02″	
	9	24° 37′ 38″	34° 46′ 03″	
	10	24° 37′ 38″	34 46' 06"	

Table (2): pH and T.D.S of flooding water samples, Abu Rusheid area, south Eastern Desert, Egypt.

Sample No.	рН	T.D.S (ppm)	Rock types	
1	8.1	940		
2	7.8	1160		
3	7.2	1280		
4	7.5	440	Cataclastic	
5	7.6	600	rocks	
6	7.4	600		
7	7.1	1460		
8	7.5	380		
9	7.3	660]	
10	7.7	660		

Table (3): Uranium determination, removal usin	g TOA and leaching % of the studied area.
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Sample No.	U (ppb)	U (ppb)	eU*	Leaching (%)
	determination	removal using (TOA)	(ppm)	
1	1012	1006.94	176	0.575
2	370	368.2	307	0.121
3	296	294.5	303	0.098
4	296	294.5	221	0.134
5	568	565.2	507	0.112
6	592	589.0	66	0.90
7	938	933.0	137	0.39
8	345	343.3	88	0.39
9	419	416.9	130	0.32
10	172	171.0	541	0.032

Removal conditions:

Uranium concentration : 100 ppb, TOA dissolved in Kerosene, 0.02 M TOA,

A/O :1/1, ambient room temperature, shaking time 5min., and 1M HNO₃ for stripping process. * eU(ppm) was measured in the field using gamma ray multi channel radiation detector

Sample No.	Th (ppb) determination	Th (ppb) removal using (TOA)	eTh* (ppm)	Leaching (%)
1	524	516	1086	0.048
2	122	119	310	0.039
3	98	96	347	0.028
4	183	178	304	0.060
5	476	464	133	0.36
6	122	119	397	0.031
7	293	286	933	0.031
8	207	202	578	0.036
9	134	131	834	0.016
10	402	395	421	0.095

Table (4): Thorium determination, removal using TOA and leaching %.

Removal conditions

Thorium concentration : 90 ppb, TOA dissolved in Kerosene, 0.04 M TOA,

A/O :1/1 ambient room temperature, shaking time 4min. and 2M HNO₃ for stripping process. * eTh(ppm) was measured in the field using gamma ray multi channel radiation detector

IV. Conclusion

Ten flood water samples were collected from Abu Rusheid area, south Eastern Desert of Egypt. The salinity ranges between 380 and 1460 ppm. The water alkalinity of the studied samples ranges between 7.1 and 8.1, indicating slightly basic media.

The removal of U (VI) and Th (IV) from flood water samples were studied using (TOA) dissolved in different diluents. The parameters affecting the removal and stripping of U and Th include type of diluents, TOA concentrations, shaking time, temperature, A/O ratio and stripping agents. The factors studied were followed by application of the suitable removal system to remove U and Th from flood water samples, on Abu Rusheid cataclastic rocks, south Eastern Desert, Egypt.

It was found that the best removal / stripping conditions for uranium were; 0.02M TOA dissolved in kerosene, 5 min. of shaking time at ambient room temperature, A/O 1:1 and 1M HNO₃ acid for stripping of uranium. Under these conditions more than 99 % of uranium is removed from the flood water samples. On the other hand, for thorium removal system the best conditions are; 0.04M TOA dissolved in kerosene, 4 min. shaking time at ambient room temperature, A/O 1:1, and 2M HNO₃ acid as stripping agent. For this system, more than 97 % of thorium is removed from the flood water samples.

The dissolution and leaching (%) of uranium in flood water samples after one month from the falling of flood in the Abu Rusheid area are ranging between 0.032 and 0.9 %. Meanwhile, the leaching (%) of thorium in flood water samples are ranging between 0.016 and 0.36 %.

Abu Rusheid area is located in a Wadi El Gemal national park and led the Red Sea. Live by people and animals use water either from wells or floods. After chemical treatment of the flood water was observed that the remaining elements of the uranium and thorium are very few. We recommend not to use those waters from flooding which contain a small concentration of uranium.

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