

Corrosion Inhibition of Mild steel in 1N HCl Media by Acid Extract of *Spathodea Campanulata* Leaves

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Abstract: Inhibition of corrosion of mild steel in HCl solution by *Spathodea Campanulata* (SC) leaf extract has been studied by gravimetric, polarization, electrochemical impedance measurements and temperature studies. Inhibition efficiency was found to increase with increasing concentration of the extract. The effect of temperature (35-75°C) and immersion time on the corrosion behavior of mild steel in 1 N hydrochloric acid on addition of extract was also studied. The inhibitor molecules were found to get adsorbed on the metal surface obeying Langmuir, Temkin, Freundlich adsorption isotherms. Polarization studies showed that the extract of SC behaved as a very good mixed type inhibitor inhibiting both anodic and cathodic reaction. A maximum inhibition efficiency of 84.5% was obtained at an inhibitor concentration of 1.5% (v/v). Surface analysis was done by scanning electron microscope technology (SEM) to study the nature of adsorption.

Keywords: Corrosion inhibitor, Mild steel, *Spathodea Campanulata*, Polarization, HCl medium

I. Introduction

Mild steel one of the most widely used metals in most of the industries are most often exposed to the action of acids during industrial process such as acid cleaning, descaling and acid pickling. This has led to corrosion of mild steel proving the necessity for an inhibitor¹⁻⁴. Corrosion of metals can be controlled by many methods but using an inhibitor is the best among all the methods. A number of organic compounds are being used as corrosion inhibitor for mild steel in acidic medium. Such compounds contain nitrogen, oxygen or sulphur groups which gets adsorbed on the metal surface and act as a barrier to corrosion⁵. But because of the toxic nature and high cost, use of natural product as corrosion inhibitor is drawing lots of attention⁶. Corrosion inhibitors obtained from plants are cheap, biodegradable and less toxic as they do not contain heavy metals⁷. Anticorrosion activity of *Embilica officianilis*, *Terminalica chebula*, *sapindus trifolians*, *Swertia angustifolia*, *Eucalyptus* leaves, *Eugenia jambolans*, *Pongamia glabra*, *Annona squamosa*, *Accacia Arabica*, *Carica papaya*, *Azadirachta indica*, *Veronia amydalina* and *Nyctanthes arbortristis* on mild steel has been reported⁸⁻¹⁸. The present study explains the corrosion inhibition activity of *Spathodea Campanulata* on mild steel using gravimetric and electrochemical techniques.

II. Experimental

A. Preparation of Samples and test solutions

Fresh green leaves of *Spathodea Campanulata* (SC) were collected washed and shade dried and powdered. 25g of this powder was weighed and added to 500ml of 1N HCl. This mixture was refluxed for three hours and kept overnight. The following day it was filtered and the filtrate was made up to 500ml using 1N HCl. This was taken as the stock solution. The required concentrations were prepared by diluting the stock solution.

Mild steel sheets cut into rectangular coupons of size 5 X 1cm² provided with holes to enable suspension in test solutions were used for the study. These steel pieces were mechanically polished to remove any rust on it. The metal pieces were then degreased with acetone washed with distilled water and polished with emery paper, cleaned, dried and stored in desiccators. Mild steel coupons with 1 cm² exposed area were used as working electrode for electrochemical studies.

B. Weight loss method

Metal samples were weighed using electronic balance. Weighed rectangular coupons of the metal samples were immersed in triplicate in 100mL of 1N HCl with different concentrations of plant extract (0.1%, 0.3%, 0.5%, 0.7%, 0.9%, 1.1%, 1.3% and 1.5% v/v) and without plant extract (Blank). After 1 hour immersion in the test solution the coupons were removed washed, dried and weighed. The experiment was carried out at different immersion periods (1 Hr, 2 Hr, 5 Hr, 7 Hr, 12 Hr and 24 Hr). Weight loss was measured for all the above mentioned timings at 303K. Corrosion inhibition studies were also carried out at different temperatures (308, 318, 328, 338 and 348K). After measuring the weight loss, surface coverage (θ) and percentage inhibition efficiency (IE %) were calculated using the following formula

$$\theta = (\text{IE \%} / 100);$$

$$IE \% = \frac{w_0 - w_i}{w_i} \times 100; \quad (\text{Where } w_0 \text{ and } w_i \text{ are weight loss without and with plant extract respectively.})$$

C. Electrochemical study (TAFEL and EIS)

A conventional three electrode glass cell consisting of a working electrode (mild steel sample), a pure platinum counter electrode and a saturated calomel reference electrode was used for the measurements. The AC impedance measurements are shown as Nyquist plots and polarization data as Tafel plots. All tests were performed in unstirred conditions at 303 K using CH1660D electrochemical workstation. The working electrode was maintained at open circuit conditions for 1 Hr and thereafter anodic and cathodic polarization curves were recorded in the potential range from -800 to +500 mV with a scan rate of 0.4 mV s⁻¹. The AC impedance measurements were performed in the frequency range of 0.1 to 10,000 Hz with signal amplitude of 10mV.

D. Scanning Electron Microscope-Energy Dispersive X-Ray Spectroscopy (SEM-EDX)

The surface morphology of the mild steel specimen was evaluated by SEM-EDX analysis with. Mild steel samples immersed in 1 N HCl, lowest inhibitor concentration and highest inhibitor concentrations were examined for the above study.

III. Results And Discussion

Weight loss measurement was performed in 1N HCl in presence and absence of extract at 303K for different immersion periods from 1 Hr to 24 Hr. Fig.1 shows a plot of IE% with different timings. Inhibition efficiency increases from 1 hour to 24 hours (Table I) which shows the strong adsorption of constituents present in the plant extract on the surface of mild steel giving it a protective layer. From this it is clearly shown that leaves of Spathodea Campanulata acts as a very good corrosion inhibitor for mild steel in 1N HCl solution.

Table I: % IE Of SC in HCl At Different Concentrations And Different Immersion Periods

Time In hr	% IE							
	0.1	0.3	0.5	0.7	0.9	1.1	1.3	1.5
1	30.00	32.00	44.00	54.00	60.00	64.00	72.00	74.00
2	33.33	36.84	47.37	59.65	63.16	68.42	73.68	75.44
5	36.44	39.83	53.39	61.86	65.25	73.31	75.42	78.81
7	38.51	46.62	55.41	64.86	69.59	77.03	79.05	80.41
12	42.94	48.99	56.15	67.52	73.76	78.35	80.92	82.20
24	48.24	50.82	59.25	69.09	75.41	80.56	82.44	84.54

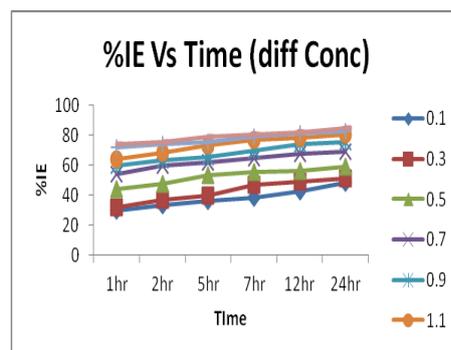


Fig .1: Plot of % IE Vs Time different concentrations

Weight loss measurement was carried out at different temperatures (308 – 348K) in presence and absence of the inhibitor to evaluate the stability of the adsorbed film on the mild steel piece. This was done for a period of 1 Hour each. The results obtained are shown in Table II. Fig .2 depicts that as the temperature increases the inhibition efficiency decreases. At elevated temperature as time lag between adsorption and desorption of inhibitor over metal surface becomes shorter the IE decreases. Metal surface remaining exposed to acid environment for a longer period increases the rate of corrosion and thus decreases the inhibition efficiency.

Table II: % IE Of SC in HCl At Different Concentrations And Different Temperatures

Temp In K	% IE							
	0.1	0.3	0.5	0.7	0.9	1.1	1.3	1.5
308	35.29	47.06	52.94	56.86	62.75	66.67	72.55	78.43
318	34.07	45.19	51.85	54.81	60.74	64.44	70.37	77.04
328	33.05	44.14	50.21	53.14	59.62	63.18	69.04	76.15
338	31.88	42.28	48.60	51.54	56.18	62.78	67.13	74.30
348	29.02	40.17	46.50	49.53	54.35	60.40	65.41	72.31

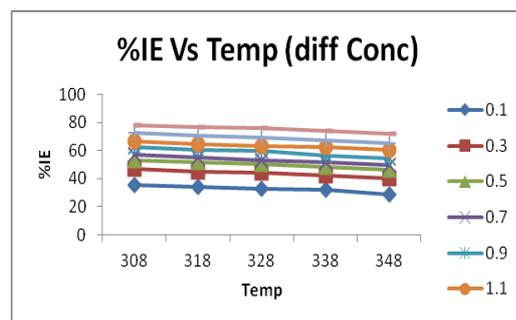


Fig .2 Plot of % IE Vs Temp different Conc.

Corrosion rate (CR) of mild steel in the absence and presence of SC extract was calculated and the data obtained for different temperatures are shown in Table III. Plots of corrosion rates against different temperatures are shown in Fig 3.

Table III: CR OF SC IN HCL At Different Concentrations And Different Temperatures

Extract Conc. (% v/v)	CR				
	308 K	318 K	328 K	338 K	348 K
Blank	222.4085	588.7283	2084.534	3104.996	4613.885
0.1	143.9114	388.1246	1395.504	2115.061	3275.073
0.3	117.7457	322.7103	1164.374	1792.35	2760.481
0.5	104.6628	283.4618	1037.906	1596.108	2468.298
0.7	95.9409	266.018	976.8528	1504.528	2328.747
0.9	82.85805	231.1304	841.6634	1360.616	2106.339
1.1	74.13615	209.3256	767.5272	1155.652	1827.238
1.3	61.0533	174.438	645.4206	1020.462	1596.108
1.5	47.97045	135.1895	497.1483	798.0539	1277.758

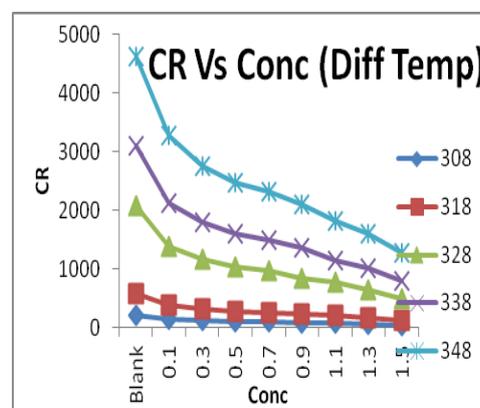


Fig .3: Plot of CR Vs concentration at different temperatures

The result obtained shows that the rate of corrosion of mild steel decreases with increase in the concentration of SC extract but increases with increase in temperature. This confirms the inhibitive action of the extract in HCl medium.

The Arrhenius equation was employed to study the effect of temperature on the rate of corrosion of mild steel in HCl containing various concentrations of SC extract as expressed by

$$CR = A e^{-E_a/RT}$$

Where CR is the corrosion rate of mild steel, A is Arrhenius or pre-exponential factor, E_a is the activation energy, R is the gas constant and T is the temperature.

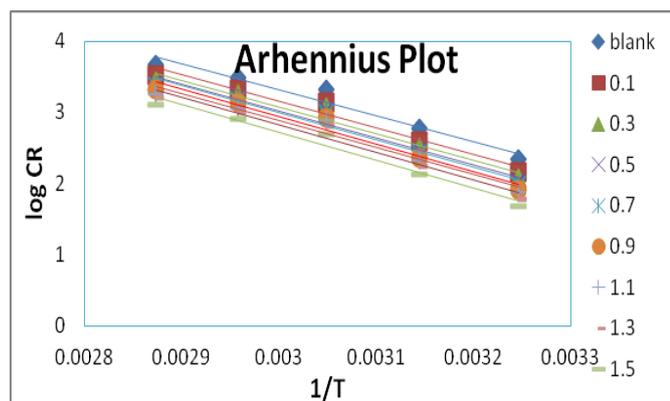
A plot of log of corrosion rate obtained by gravimetric measures against $1/T$ gave a straight line as shown in Fig 4. with a slope of $-E_a / 2.303R$, where E_a is the activation energy.

The activation energies in the presence of inhibitors may be higher, equal to or lower than those in the absence of the inhibitor¹⁹. In the present study, it could be seen that E_a is more in the presence of inhibitor. Increase in E_a in presence of inhibitor is attributed to an appreciable increase in the adsorption process of the inhibitor on the steel surface with increase in temperature. This also indicates corresponding decrease in reaction rate as the surface is less exposed to acid in presence of inhibitor.

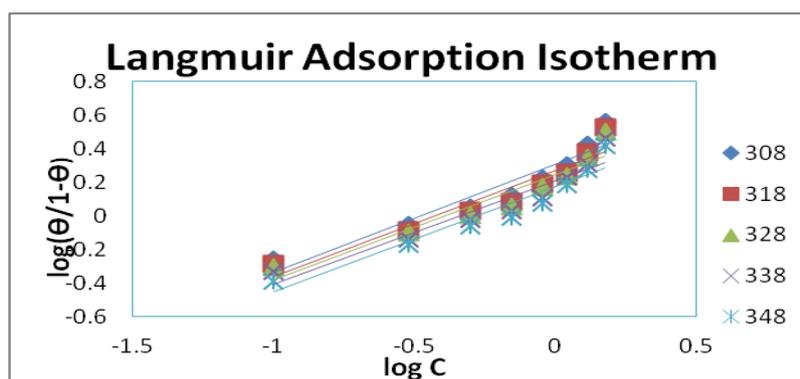
The values of E_a (activation energies) obtained from the slope of the straight line are listed in Table IV.

Table IV: Activation Energy Values For Different Concentrations Of SC IN HCL

Conc. Of plant Extract (% v/v)	E _a KJ/mol
Blank	69.36
0.1	71.29
0.3	72
0.5	72.22
0.7	72.79
0.9	73.95
1.1	72.85
1.3	74.42
1.5	74.8

**Fig 4:** Arrhenius plot (log CR vs 1/T) for SC extract in HCl

The interaction between inhibitor and mild steel surface can be understood from the adsorption isotherms. The values of surface coverage (θ) were evaluated using CR values obtained from the weight loss method. The values of surface coverage at different concentrations of Spathodea Campanulata leaves extract in HCl media in temperature range of 308 K to 348 K is used to explain the adsorption process. The θ values for different concentration of inhibitors from the acid were tested graphically by fitting to various isotherms. It was observed that the data fitted the Langmuir, Temkin and Freundlich adsorption isotherms with correlation coefficients >0.9 .

**Fig .5** Langmuir isotherm of SC in HCl

The plots of $\log(\theta / (1 - \theta))$ vs $\log C$ yielded a straight line, where C is the inhibitor concentration, proving that the inhibition is due to the adsorption of the active compounds onto the metal surface and obeys the Langmuir isotherm which is shown in Fig .5. From the results obtained, it is significant to note that these plots are linear with the slopes equal to unity, which indicates a strong adherence of the adsorption data to the assumptions confirming Langmuir adsorption isotherm.

The potentiodynamic polarization data are shown as the Tafel plots for mild steel in 1N HCl with the addition of various concentrations of the inhibitor in Fig.6. The corrosion kinetic parameters such as corrosion potential (E_{corr}), corrosion current density (I_{corr}), anodic and cathodic Tafel slopes (b_a and b_c) were derived from these curves and are given in Table V. The % IE was calculated using the formula

$$\%IE = \frac{I_{corr (blank)} - I_{corr (inh)}}{I_{corr (blank)}} * 100$$

Where $I_{corr (blank)}$ and $I_{corr (inh)}$ are the values of corrosion current densities of mild steel without and with the inhibitor respectively, which was determined by extrapolation of the cathodic and anodic Tafel lines to the corrosion potential E_{corr} . The values given in the Table V shows that corrosion current (I_{corr}) decreases markedly in the presence of extract, which confirms the inhibitive action of SC extract in HCl medium. The anodic and cathodic Tafel slopes b_a and b_c are changed markedly in the presence of the extract, which confirms that the extract contained the active molecules which behaved as mixed-type of acid corrosion inhibitors.

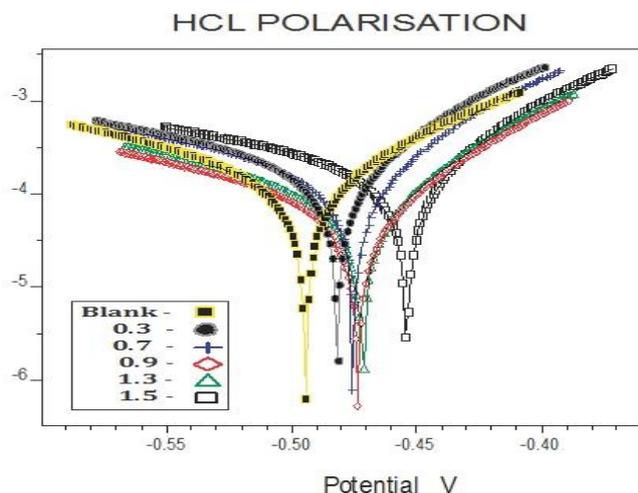


Fig. 6: Potentiodynamic polarization of mild steel in 1N HCl with and without SC extract

Table V: Potentiodynamic Polarization Parameters For Mild Steel In 1N HCL IN Presence OF SC Extract.

Conc % v/v	E_{corr} V	I_{corr} mAmp/cm ²	b_a mV/dec	b_c mV/dec	R_p ohm/cm ²	% IE	
						Tafel	Linear
Blank	-0.4788	0.171	58	141	133.6	—	—
0.3	-0.452	0.1592	59	145	146	6.900585	8.493151
0.7	-0.4725	0.141	57	137	158.5	17.54386	15.70978
0.9	-0.4921	0.13	71	120	191.3	23.97661	30.16205
1.3	-0.4672	0.0765	57	125	285	55.26316	53.12281
1.5	-0.4686	0.0651	58	125	336.6	61.92982	60.30897

The inhibitive properties of the extract have also been evaluated by the determination of the polarization resistance R_p . The linear polarization values R_p in the absence and presence of different concentrations of inhibitor are given in the Table V. The % IE was calculated as follows

$$\%IE = \frac{R_p(\text{inh}) - R_p(\text{blank})}{R_p(\text{inh})} * 100$$

Where $R_p(\text{inh})$ and $R_p(\text{blank})$ are linear polarization values in presence and absence of inhibitor. From the results, R_p values gradually increased with increase in the concentration of inhibitor confirming that the extracts of SC acted as a good corrosion inhibitor.

The corrosion behavior of mild steel in 1N HCl in the absence and presence of different concentrations of SC extract were also investigated by Electrochemical Impedance Spectroscopy (EIS) technique. The resultant Nyquist plots are shown in Fig.7. The existence of single semicircle in each plot shows that there was only single charge transfer process during the anodic dissolution of MS. There was a gradual increase in the diameter of each semicircle of the Nyquist plot due to increase in the number of inhibitive molecules in the extract when the concentration was raised from 0.1 to 1.5 % v/v.

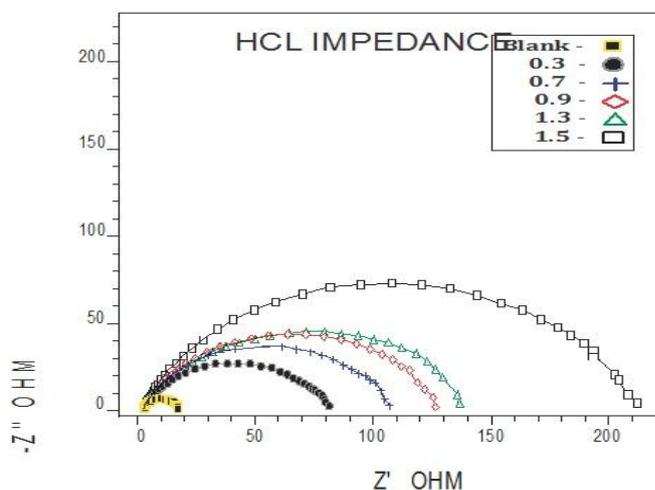


Fig.7 : Nyquist plot showing inhibitive effect of SC extract on corrosion of mild steel in 1N HCl.

From the values obtained in Table VI the R_{ct} values increased with the increasing concentration of the inhibitor indicating that more inhibitor molecule adsorb on the metal surface at higher concentration and form a protective film on the metal-solution interface. The values of C_{dl} decreased with increasing inhibitor concentration. Decrease of C_{dl} indicates a reduction in local dielectric constant by increase in thickness of the electrical double layer. Thus the results obtained indicate that the extract of SC function by adsorption on the metal surface causing a decrease in the C_{dl} values and an increase in the R_{ct} values

Table VI: Impedance Parameters For Mild Steel IN 1N HCL IN The Presence OF SC Extract.

Conc	C_{dl}	R_{ct}	Inhibitor Efficiency
% v/v	μ farads	ohms	Linear
Blank	63.9	11.06	
0.3	58.3	61.06	81.88667
0.7	56.8	82.7	86.62636
0.9	48.2	98.71	88.79546
1.3	42.6	103.41	89.30471
1.5	27.8	168.4	93.4323

The SEM micrographs of different slides of mild steel after immersion in the aqueous solution with the absence and presence of the inhibitor are shown in Fig.8 and Fig.9.

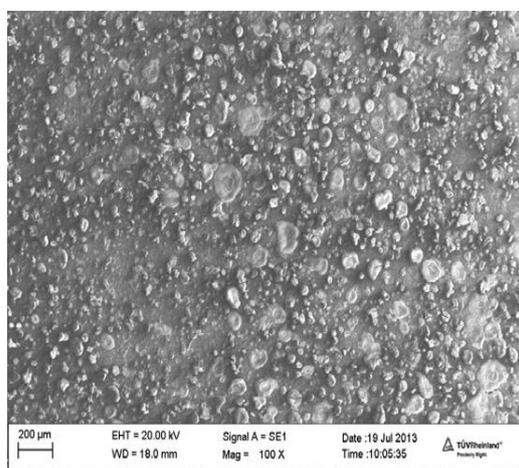


Fig. 8 SEM images of MS in 1 N HCl

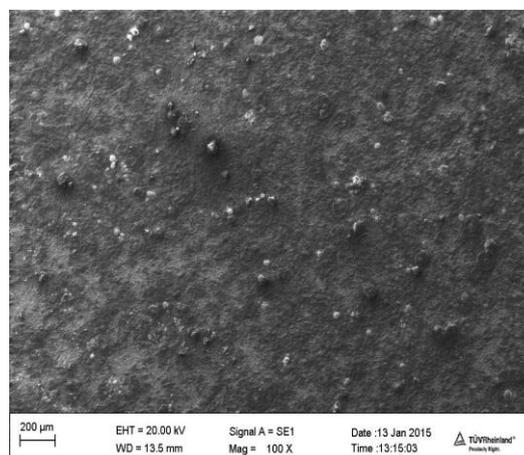


Fig. 9 SEM images of MS with 1.5% (v/v) SC extract.

The SEM images in Fig.8 shows that the surface of mild steel was extremely damaged in the absence of the extract while Fig. 9 shows the formation of a film by the constituents present in leaf extract of *Spathodea Campanulata* (SC) on the mild steel surface which was responsible for corrosion inhibition.

IV. Conclusion

Spathodea Campanulata leaf extract acted as a very good corrosion inhibitor for mild steel in 1 N HCl solution due to the formation of a layer on the metal surface. Increase in concentration increased the inhibition efficiency and the results obtained from potentiodynamic polarization measurements showed that the extract of SC leaves acted as a mixed type inhibitor inhibiting both anodic and cathodic reactions. Results obtained from gravimetric studies were in good agreement with that obtained from electrochemical studies which support the above discussion. Thus acid extract of SC leaves is considered to be a cheap, eco-friendly and effective corrosion inhibitor for mild steel in acid media.

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