# Equivalent Thicknesses of Lead and Fly ash Geopolymer with Addition of Barium Sulphate in Radiation Protection

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**Abstract:** This study aims to fabricate radiation protection shields using fly ash with barium Sulphate. Different thickness of fly ash geopolymer with 15% of barium sulphate was constructed, and different energies of X-ray ranged from 80 kVp - 120 kVp were used to assessment the attenuation ability of Lead and fly ash geopolymer with barium Sulphate shields. Different thicknesses of fly ash based shields are investigated to determine the equivalent thicknesses of fly ash geopolymer with barium sulphate which provide the same attenuation by Lead shields. The results exhibited that 5 cm of fly ash geopolymer with barium Sulphate equivalent 1 mm of Lead in attenuating of incident X-ray. Whereas 1 cm of fly ash geopolymer with barium sulphate equivalent 0.25 mm of Lead shield at various X-ray energy (80 kVp -120 kVp).

Keywords: Lead; Fly ash geopolymer; Thickness; Ba<sub>2</sub>SO<sub>4</sub>; Radiation proection

## I. Introduction

Fly ash is the byproduct of coal combustion. Every year a rough assessment of 600 million tonnes of fly ash generated worldwide [1]. Fly ash is a low-cost material and available to construct the shielding instead of that high-cost materials such as Lead and concrete, also, increasing barium sulphate ratios in fly ash mixture can improve the ability of fly ash based shields in attenuating X-ray [2]. The barium borate – fly ash glasses are better shields to attenuate radiations in comparison to the standard radiation shielding concretes [3]. On the other hand, using cement Portland in X-ray room wall construction has some disadvantages such as the production of Portland cement is consequently one of the largest global sources of combustion and chemical process related carbon dioxide emissions, accounting for 5 % of global carbon dioxide production or approximately 1.5 tonnes per year [4]. Thus, a small reduction of Portland cement production could result in significant environmental benefits in terms of CO<sub>2</sub> emission [5]. In addition, there are many drawbacks associated with the usage of concrete, such as considerable variability in its composition and water content. This variation results in uncertainty in calculations for shield design predictions of the radiation distribution and attenuation in the shield. Water contents have the disadvantages of decreasing both density and structural strength of concrete [6]. One possible alternative is the use of alkali-activated binders using fly ash. The current trend in the construction industry is leaning more towards sustainable practices every year, making research valuable by providing a means to limit waste and recycle material [4]. An added benefit is to convert a waste product into a useful byproduct radiation protection shields. For radiation shielding, a larger quantity of shielding material is required; therefore, the study of a propagation of radiation flux in shielding materials is an essential requirement for shield design [7]. So, this study aims to fabricate the thickness of (fly ash geopolymer with barium Sulphate) which equivalent to the thickness of Lead needed for protection against incident X-rays generated by X-ray tube voltage between 80 and 120 kVp.

## **II.** Materials

The materials were utilized in this study including x-ray machine as a source of radiation exposure, dosimeter consists of calibrated ion chamber and electrometer, fly ash with barium sulphate and Lead shields with different thicknesses as it shown in Figure 1.



**Figure 1:** The Materials utilized in this study; (a) Ion chamber and electrometer, (b) X-ray source, (c) Fly ash with 15 % of barium Sulphate shields with different thicknesses, (d) Lead shields with different thicknesses.

## III. Method

Different thicknesses of fly ash with 15 % of barium sulphate shields were investigated to assess its ability in attenuating X-ray comparing to Lead shields, the penetrating dose through Lead and fly ash based shields were recorded and analysed to determine equivalent thicknesses of fly ash shields to achieve attenuation as equal as Lead shields. The setup of experimental measurement illustrated in Figure 2.



Figure 2: Experiment set up

#### **IV. Results and discussions**

#### 1. Comparison between Lead and fly ash +15% BaSO<sub>4</sub> in attenuating X-ray (80 kVp)

The results of this part show the differences between Lead and fly ash, including 15 % of barium sulphate shields, Figure 3 shows that, the attenuation of X-ray increase by increasing shield thickness. Fly ash with barium sulphate can achieve the same X-ray attenuation comparing to Lead but with different thickness, 1 cm thickness of fly ash geopolymer with 15 % of barium sulphate can attenuate X-ray more than 0.25 mm of the Lead shield. Also, 3 cm shield thickness of fly ash geopolymer with 15 % of barium sulphate equalize the attenuation capability of 0.75 mm shield thickness of Lead, whereas the 5 cm shield thickness of fly ash geopolymer with 15 % of barium sulphate equalizes the attenuation capability of 1 mm shield thickness of Lead.

Figure captions appear below the figure, are flush left, and are in lower case letters. When referring to a figure in the body of the text, the abbreviation "Fig." is used. Figures should be numbered in the order they appear in the text.



Figure 3: Attenuation of X-ray by Lead and fly ash with 15% barium sulphate at 80 kVp

To present the ability of different thicknesses of Lead and fly ash with barium sulphate shields the percentage of radiation attenuation through these shields are calculated and illustrated in Figure 4, the attenuating percentage of all utilized thicknesses are more than 80%, and the attenuating percentage increase by increasing shield thickness and reach to 97.11 with 5 cm of fly ash geopolymer with 15 % of the barium sulphate shield. This result is consistent with an earlier result by Bari et al., (2015), who reported that an increase in peak tube voltage leads to higher X-ray penetration through X-rays room shields.



2. Comparison between Lead and fly ash geopolymer +15% BaSO<sub>4</sub> in attenuating X-ray at 100 kVp

Incident photons energy increase by increasing X-ray tube voltage and the penetrating dose through lead and fly ash shields increase Figure 5 shows that 5 cm and 3 cm of fly ash geopolymer with barium Sulphate shields equalized 1 mm and 0.75 mm of Lead shields respectively.



Figure 5: Attenuation of X-ray by Lead and fly ash geopolymer with 15% barium sulphate at 100 kVp

The results show that the penetrating dose increase by increasing incident photons energy and decreasing shield thickness for both investigated materials (Lead and fly ash geopolymer with barium sulphate). To compare the capability of different thicknesses for both materials shields the percentage of attenuating are calculated and presented in Figure 6, the results exhibited that more attenuating percentage can be achieved by thicker shields, the attenuating percentage reach to 86.93% for 5 cm shield of fly ash geopolymer with 15% barium sulphate based shield and its equivalent thickness from Lead shield (1 mm thickness of Lead).



Figure 6: The effect of fly ash based shield thickness on attenuation of incident X-ray

## 3. Comparison between Lead and fly ash geopolymer with 15% BaSO<sub>4</sub> in attenuating X-ray at 120 kVp

At high X-ray energy (120 kVp), the results exhibited more transmitting radiation through shields at different thicknesses, 5 cm thickness of fly ash with 15% barium sulphate equalized 1 mm of Lead in attenuating high X-ray energy (120 kVp). Also, 1 cm, 2 cm, and 3 cm of fly ash with 15% of barium sulphate based shields equivalent 0.25 mm, 0.5 mm, and 0.75 mm of Lead shields respectively as shown in Figure 7.



Figure 7: Attenuation of X-ray by Lead and fly ash with barium sulphate at 120 kVp

To determine the capability of different thicknesses of shields in attenuating incident X-ray the attenuating percentage of shields are calculated and illustrated in Figure 8, the results showed that by increasing X-ray tube voltage the penetrating power of incident X-ray photons increase and the attenuating ability of shields somewhat decrease, although the attenuation of radiation by fly ash based shields increase by increasing shield thickness, the optimum attenuation recorded for 5 cm thickness of fly ash geopolymer with 15% barium sulphate shield up to 91.55% at high X-ray energy (120 kVp).



Figure 8: The effect of fly ash based shield thickness on attenuation of incident X-ray

This result is consistent with the study by Hohl et al., (2005) who reported that with a 1mm Lead shield and scanning parameters of 120 kVp, 50 mA, 0.5 sec, and 0.15 m, an 87% reduction of radiation dose released during routine abdominopelvic scan was achieved [8].

## V. Conclusion

Fly ash geopolymer with 15% barium Sulphate based shields presented good ability in attenuating incident X-ray and can be used instead of Lead and concrete in constructing X-ray room walls and shields, the capability of fly ash based shields can be improved by adding barium sulphate to fly ash batch, also more attenuation for X-ray can be achieved by increasing the thickness of fly ash shields. The low cost and availability of fly ash as well as, environment safety make fly ash with 15% barium sulphate based shields as the best choice for radiation protection industry.

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